



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0110 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0110.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer

Shipleigh Structures Ltd

Maddocks Place, Honington, Grantham, Lincolnshire, NG32 2PS

Facilities of the Manufacturer:

Maddocks Park, Ancaster, Grantham, Lincolnshire, NG32 3RT

Standard

BS EN 1090-2:2018

Execution Class

up to EXC 3 according to BS EN 1090-2:2018

Welding Process(es)

135 – MAG welding with solid wire electrode

Base Material(s)

Up to and including S355J2 in accordance with BS EN 10025-2
Up to and including S355J2H in accordance with BS EN 10210-1
Up to and including S355J2H in accordance with BS EN 10219-1

Responsible Welding Coordinator Mitch Weston – BCSA RWC route (up to & including EXC 3)

Alternate

n/a

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.

Date of first issue

April 2014

Date of this issue

25 June 2020

Date of expiry

9 April 2022

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:

Dr S Pike
MIMMM C.Eng

Director of Certification:

SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI